



INSTALLATION:

1. REMOVE INTERIOR AND EXTERIOR PIVOT COVERS FROM DOOR.
2. REMOVE INTERIOR RETAINING PLATE BY REMOVING (2) SCREWS "A" & (2) SCREWS "B", INTERIOR SIDE ONLY.
3. REMOVE PIVOT INSERT AND INSTALL ON OVERHEAD CLOSER PIVOT SHAFT WITH 1/8" CLEARANCE BETWEEN TOP OF INSERT & BOTTOM OF HEADER.
4. SET DOOR ON BOTTOM PIVOT AND TILT DOOR INTO POSITION.
5. REINSTALL INTERIOR RETAINING PLATE WITH SCREW "A" & "B". TORQUE SCREW "A" TO 200 IN-LBS., TORQUE SCREW "B" TO 35 FT-LBS.

ADJUSTMENT

1. LOOSEN ALL SET SCREWS "C" AND "D", AND ADJUST DOOR FOR PLUMB USING ADJUSTING SCREW "E". (NOTE: SCREW "E" IS FOR INITIAL LATERAL ADJUSTMENT ONLY, AND NOT TO BE TIGHTENED AFTER FINAL TIGHTENING OF SCREWS "C" & "D".)
2. USING THE INTERIOR AND EXTERIOR SET SCREWS "C", ADJUST DOOR(S) FOR LEAD EDGE ALIGNMENT. AFTER ALIGNING, SNUG SCREWS "C" TIGHT.
3. IN AN ALTERNATING PATTERN TIGHTEN ALL SET SCREWS "C" AND "D" TO A FINAL TORQUE OF 200 IN-LBS.
4. REPLACE PIVOT COVERS.

TOP VIEW

TOLERANCES: +.005 - .005 + 1/64 - 1/64
UNLESS OTHERWISE SPECIFIED DECIMALS FRACTIONS

REVISIONS	DATE	DN	CH

Blumcraft

O F P I T T S B U R G H

DRAWN BY TA 6/23/03

CHECKED BY -

SCALE FULL SIZE

1301 DOOR INSTALLATION WITH OVERHEAD CLOSER PIVOT FOR DWG. NO. NS-846
HORTON, DOR-O-MATIC, JACKSON, RIXSON, DORMA RD-3723